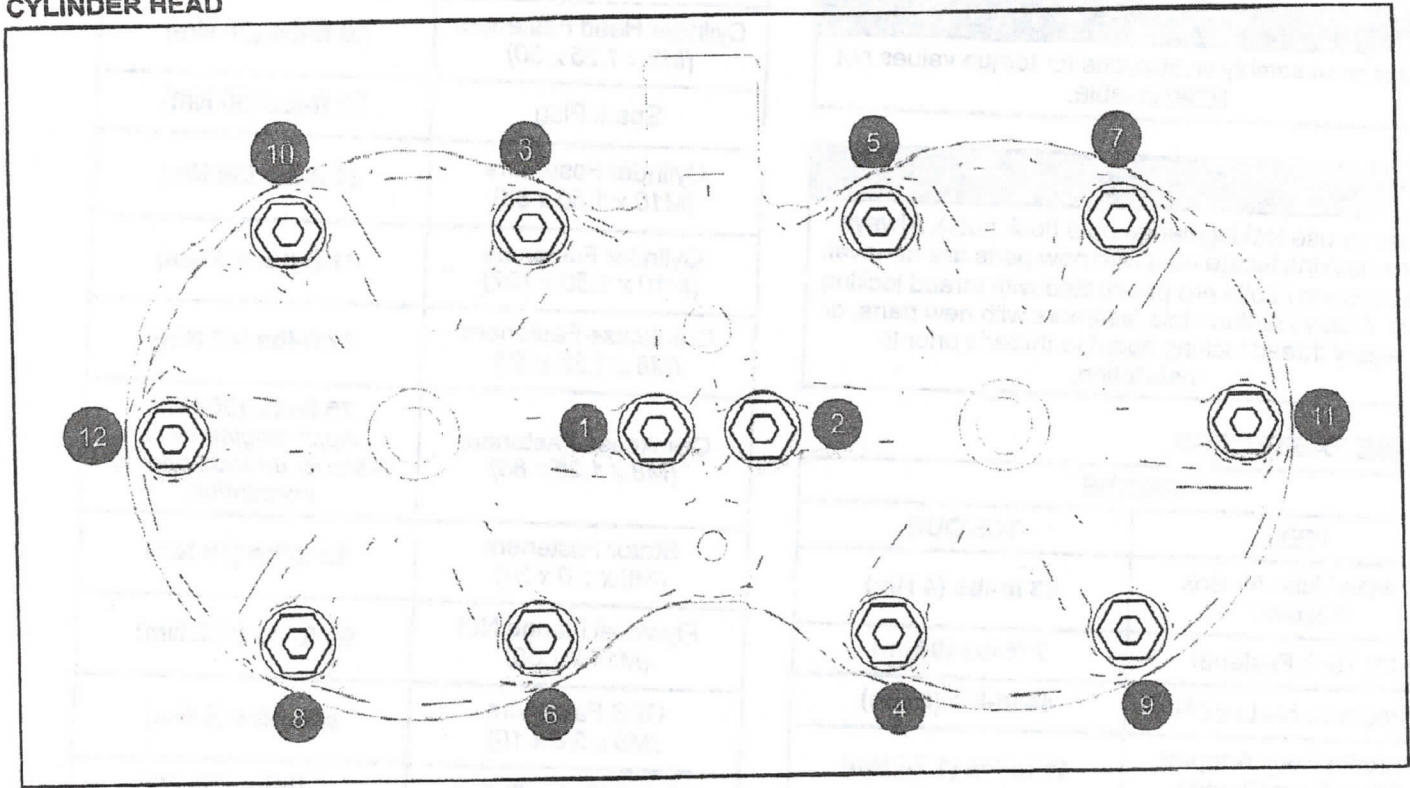


COMPONENT TORQUE SEQUENCES

Certain engine components must be torqued in sequence. Refer to this section for fastener torque sequences while servicing the engine.

CYLINDER HEAD



MONOBLOCK CYLINDERS

