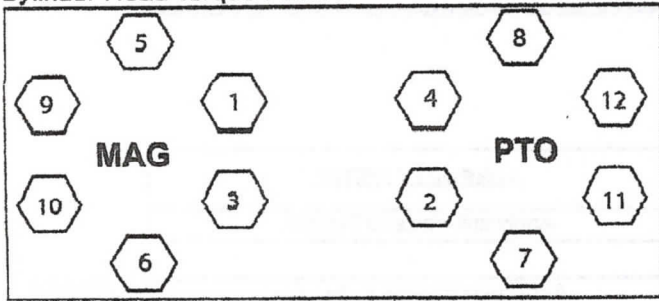


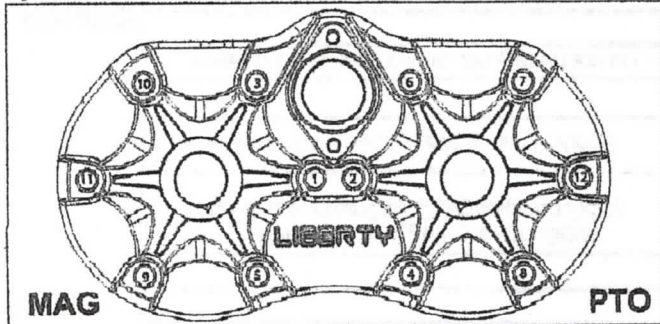
Engine/Cooling/Exhaust

Component Torque Sequences

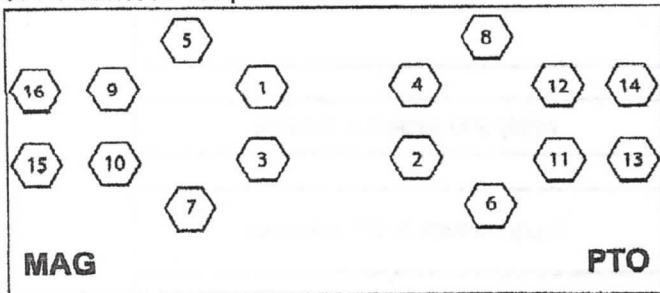
Cylinder Head Torque Pattern



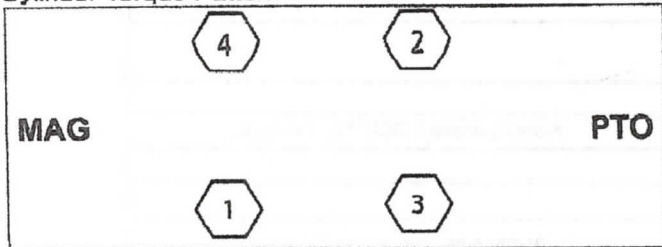
Cylinder Head Torque Pattern (Monoblock)



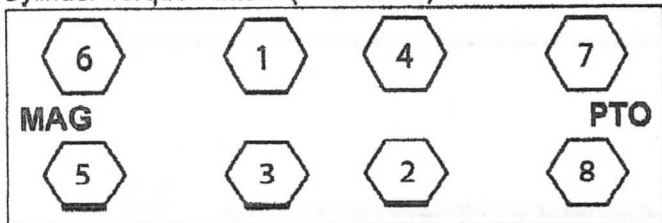
CFI Crankcase Torque Pattern



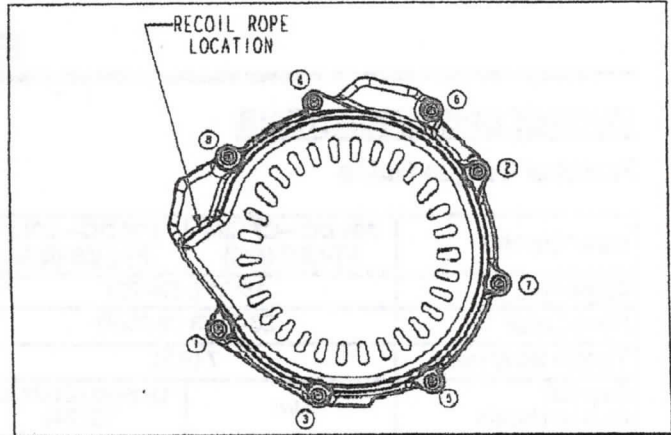
Cylinder Torque Pattern



Cylinder Torque Pattern (Monoblock)



CFI Recoil Cover



CFI Water Pump Cover

